Work Order ID 57505

April 7, 2010 2:55:38 PM

Item ID: DSI 9372-011 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Wearshoe

Start Date: 4/07/10 **Start Qty:** 2.00 **Cust Item ID:**

Required Date: 4/07/10 **Req'd Qty:** 2.00 **Customer:**

Reference:

Approvals: **Process Plan:** W **Date:** **Tooling:** **Date:** **Run Start**

QC: **Date:** **SPC (Y/N):** **Date:** **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
DSI 9372	Rev A								
100	DOCUMENT CONTROL	0.00							
DC	**Memo**	0.00							
Document Control	Photocopy bluefile & type labels per PPPDSI9372-011 CHG001								
110	Pick Kit	0.00							
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	**Memo**	0.00							
Quality Control									

HJ for LL 10/04/07

S 10/04/09

MF 10-4-7

S 10/04/09

(x2)

Work Order ID 57505

April 7, 2010 2:55:39 PM

Item ID: DSI 9372-011

Revision ID:

Item Name: Wearshoe

Start Date: 4/07/10 **Start Qty:** 2.00

Required Date: 4/07/10 **Req'd Qty:** 2.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP DSI9372-011 Location: WA-2V PPP Rev: B								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00							
Quality Control									

10/4/09 2

10/04/09

CL 10/4/09

Picklist Print

April 7, 2010 2:55:36 PM

Work Order ID: 57505

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Comments: IPP Rev: A New issue 07-04-09 JLM

Start Date: 4/07/10 **Required Date:** 4/07/10

Start Qty: 2.00 **Required Qty:** 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
ALS4-1032-130 x1		Purchased	No			120	Each	40.0000	12.0000			
Insert ALS7-1032-130												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST282	40	113238	MF 10-4-7
~~110511~~	40		

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C4A x50		Purchased	No			120	Each	1,099.000	100.0000			
BOLT												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST350	1099		
113226	98		
114103	501		
114108	500		MF 10-4-7

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
~~AN960C10L~~ NAS1149C0332R x50		M113524 Purchased	No			120	Each	0.0000	100.0000			
washer												
D3564-11 x1		Manufactured	No			120	Each	3.0000	2.0000			
Wearshoe												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
FP19	3		
56834	3		MF 10-4-7

Picklist Print

April 7, 2010 2:55:36 PM

Work Order ID: 57505

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Comments: IPP Rev: A: New issue 07-04-09 JLM

Start Date: 4/07/10 **Required Date:** 4/07/10

Start Qty: 2.00 **Required Qty:** 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-13 Wearshoe		Manufactured	No			120	Each	24.0000	2.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
FP	6	
56285	6	MF 10-4-7.
Main Warehouse		
FP17	18	
56533	18	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-5 Wearshoe		Manufactured	No			120	Each	15.0000	2.0000			

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	2	
34806	2	
Main Warehouse		
FP	13	
55024	3	MF 10-4-7
55333	10	

Picklist Print

April 7, 2010 2:55:36 PM

Work Order ID: 57505

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Start Date: 4/07/10 **Required Date:** 4/07/10

Comments: IPP Rev: A New issue 07-04-09 JLM

Start Qty: 2.00 **Required Qty:** 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3564-9 Wearshoe		Manufactured	No			120	Each	1.0000	2.0000	57260 2	4/14/9	
				Warehouse Location		Loc Qty		Loc Code				
				Main Warehouse								
				FP 19			1					
				55334			1					
D3566-1 Gasket		Manufactured	No			120	Each	4.0000	4.0000			
				Warehouse Location		Loc Qty		Loc Code				
				Main Warehouse								
				FP015			4					
				56825			4			MF 10-4-7		
D3566-13 Gasket		Manufactured	No			120	Each	55.0000	2.0000			
				Warehouse Location		Loc Qty		Loc Code				
				Main Warehouse								
				FP			55					
				53461			55			MF 10-4-7		

Picklist Print

April 7, 2010 2:55:37 PM

Work Order ID: 57505

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Start Date: 4/07/10 **Required Date:** 4/07/10

Comments: IPP Rev: A New issue 07-04-09 JLM

Start Qty: 2.00 **Required Qty:** 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3566-5 Gasket		Manufactured	No			120	Each	13.0000	2.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
FP015	13	
56829	13	

mt 10-4-7

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. DSI 9372	REV. A SHEET 1 OF 2
DATE 07.03.19		TITLE STAINLESS STEEL WEARSHOE KITS	SCALE NTS
A	07.03.19	NEW ISSUE	

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. D OR EARLIER AND INSTALLATION INSTRUCTIONS D204-635 REV. D OR EARLIER

REF. CANADIAN STC: SH96-88 ISSUE 3

REF. FAA STC: SR00563NY

For customers with D205-634-011 skidtubes at CHG 004 or earlier and D205-634-015 skidtubes at CHG 003 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-011 wearshoe kit can be obtained from Dart

or

For customers with D204-635-011 skidtubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-013 wearshoe kit can be obtained from Dart

QTY -011	QTY -013	Part Number	Description
X		**DSI 9372-011**	**WEARSHOE KIT (D205-634-011/-015 SKIDTUBES)**
	X	**DSI 9372-013**	**WEARSHOE KIT (D204-635-011 SKIDTUBES)**
1		D3564-5	WEARSHOE (REPLACES D2577-5)
	1	D3564-7	WEARSHOE (REPLACES D2577-7)
1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-13	*WEARSHOE
2	2	D3566-1	GASKET
1		D3566-5	GASKET
	1	D3566-7	GASKET
1	1	D3566-13	*GASKET
50	44	AN3C4A	BOLT
50	44	AN960C10L	WASHER
6	6	ALS4-1032-180	*INSERT

* OPTIONAL TO INSTALL

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 07.03.19
CERT. NO.: SH96-88
ISSUE NO.: 3

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE